

maple[®] FL-1074

Hybrid Polyester Resin

TECHNICAL DATA SHEET

Version : 2024

General Description

FL-1074 is a carboxyl functional polyester resin for combination with Epoxy at 70/30

- Good flow
- High gloss
- High TG
- Free TMA
- Medium reactivity

Extrusion&Application Conditions

Extruder	Twin screw
Temperature (°C)	105-115
Speed (rpm)	250
Application	0.5mm steel panel
Curing-metal temp.	180°C/10min

Product Specification

Property	Range	Test Method
Appearance	Pale granules	Visual
Color(Pt-Co)	≤250	GB/T9282.1-2008
Acid value mgKOH/g	30-36	GB/T6743-2008
Viscosity Brookfield, @ 200°C,mPa.s	4500-5200	GB/T9751.1-2008
Tg ,°C	Approx 58	GB/T19466.1-2004

Film Properties

Test	Result	Test Method
Film thickness (μm)	55-75	GB/T13452.2-2008
Gloss @ 60° (%)	≥90	GB/T9754
Direct/reverse impact (Kg.cm)	50	GB/T1732-1993

Starting Formulation

Component	Weight/g
FL-1074	420
Epoxy resin	180
Titanium dioxide	386
Flow agent	10
Benzoin	4

Package

White opaque polyethylene bags of 25kg

Shelf Life

The shelf life of the resin will be one year.
Stored in a dry place at temperature below 30°C
Avoid direct sunlight.

Yantai Fenglin Advanced Materials Co., Ltd

Floor 11, Zhongxin Building, No.77 Changjiang Road, Economic and Technological Development Zone, Yantai City

Tel : 0086-535-6935111

Fax : 0086-535-6935188

Web : www.fenglin.com.cn

Email : info@fenglin.com.cn

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