# FAMOUS SPECIALITY CHEMICALS

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Revision Date: 2020-11-3 Name: FSC <sup>°</sup> PM-2010 NO. WHPU \_0023 Version: 7.0

## Application

FSC<sup>®</sup> PM-2010 is a mixture of high functionality isocyanate with diphenylmethane diisocyanate. The product has a functionality of 2.6-2.7. It is a brown liquid at room temperature.

FSC<sup>®</sup> PM-2010 is widely used in the production of rigid PU foam. Due to its unique composition, FSC<sup>®</sup> PM-2010 provides better batch to batch consistency, flowability and post-cure property. FSC<sup>®</sup> PM-2010 can provide light foam color and foaming ratio. Therefore, it is particularly suitable for large refrigerators, freezers and complex parts where good flowability is demanded.

## Typical physical and chemical properties

Test Item(s)	Specification(s)
Appearance	Brown Liquid
Viscosity(25°C)/ (mPa • s)	170-250
NCO Content/%	30.5-32.0
Density (25°C) / (g/cm <sup>3</sup> )	1.220-1.250
Acid Content/%	≤0.020
Hydrolysable Chlorine/%	≤0.20

## Package(s)

210L iron drums, 250kg/drum Bulk

## Storage

Since FSC<sup>®</sup> PM-2010 is a reactive chemical, reaction with atmospheric moisture happens easily and leads to the formation of insoluble urea and carbon dioxide gas, which can result in pressure build-up in closed containers and viscosity increase of the product. Containers must therefore be absolutely dry and carefully sealed after congested with nitrogen.

Containers of FSC<sup>®</sup> PM-2010 should be kept properly closed and stored indoors at ambient temperature (15~35 $^{\circ}$ C) in a well-ventilated area. Storage at low temperature (below 5 $^{\circ}$ C) may lead to some crystallization; this material must, therefore, be protected from frost.

If crystallization does occur, the material should be heated to 70-80  $^\circ\!C$  to melt it out, and should then be thoroughly agitated before use.

Extended storage at temperatures above 50  $^\circ\!\mathrm{C}$  is not recommended to prevent from the formation of insoluble solids and viscosity increase.

#### Shelf Life

Under recommended storage conditions, the shelf life of  $FSC^{*}$  PM-2010 is one year since the date of production.

## For more information about safety and environment, please refer to our MSDS or contact

our customer service center.